



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Push Ship Today

D4070-041

Job Sheet 172960



Part No: D4070-041

Job Qty: 6 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP rev A 10.02.16 new issue EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		DL 18/03/25
100	Waterjet	6 pcs	3/3/18	3/3/18	0.00	0.19	Waterjet1		DL 18/03/25
120	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs	3/3/18	3/3/18	0.02	0.67	Brake NC 1		9-05 DAS
140	QC	6 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
150	Small Fab	6 pcs	3/5/18	3/5/18	0.00	0.37	Small Fab-5		3-89
160	QC	6 pcs	3/5/18	3/5/18	0.00	0.00	QC5		DAS
170	Packaging	6 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		21 MAY 01 2018
180	QC21-SA	6 Ea	3/5/18	3/5/18	0.00	0.00	QC21		21 MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1140 sf (.019 ea)	90-Start up Operation	5044941 .2
D2182B	Rubber Cushion - Black (\$Per Foot)	.9000 ft (.15 ea)	150-Small Fab	5034241

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	216	0
150-Small Fab	D2182B	1	4,738	0



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1270 Aberdeen Street
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CANADA
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Container No: S054921



Part: D4070-041

Job No: 172960

Serial No/Batch: S054921

Revision:

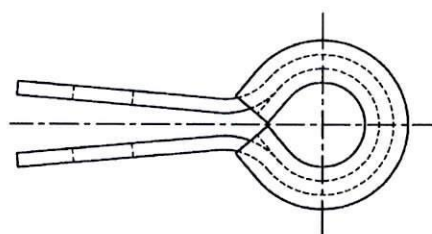
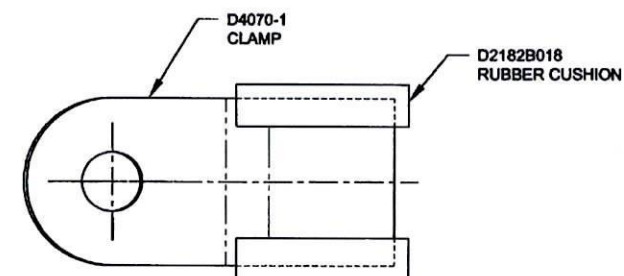
Inspector:

Date: 03/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp	0.375Inches ± 0.010	0.385 0.365		
3	Clamp	0.750Inches ± 0.010	0.760 0.740		
4	Clamp	0.375Inches ± 0.010	0.385 0.365		
5	Clamp	2.903Inches ± 0.010	2.913 2.893		
6	Clamp	3.653Inches ± 0.010	3.663 3.643		
7	Clamp	0.063Inches ± 0.010	0.073 0.053		

Plex 2/23/18 11:21 AM dart.logan.david

QTY	PART NUMBER	DESCRIPTION
X	D4070-041	CLAMP
1	D4070-1	CLAMP
1	D2182B018	RUBBER CUSHION



D4070-041 CLAMP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172960 72

20180226

RELEASED
2010-02-16
MP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4070-041" USING REMOVABLE TAG
- 7) WEIGHT: 0.05 lbs

A	NEW ISSUE	DESCRIPTION	CP	10.02.12
REV.			BY	DATE
DESIGN	92			
DRAWN	91			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	10.02.12			

DART AEROSPACE LTD
HAWKESSBURY, ONTARIO, CANADA

DRAWING NO. D4070
REV. A
SHEET 1 OF 3
TITLE CLAMP
SCALE NTS

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